

INSPECTION REPORT

DATE : 06.09.2018

From: <p style="text-align: center;">J K POWDER COATING Bangalore-560105</p>		To: <p style="text-align: center;">NIEDAX INDIA CABLE MANAGEMENT SYSTEMS P LTD</p>				
ITEM DESCRIPTION		<i>Cable trays & Accessories</i>				
Drawing Num/Part No.		MS ITEM				
P.O. NUM/DC.NUM / INV NUM /Date		Our DC - <i>287</i> DATE - <i>6-9-18</i> Our Invoice - <i>285</i> DATE - <i>6-9-18</i> Your DC - <i>105</i> DATE - <i>4-9-18</i> Your po no - <i>00519</i> DATE - <i>13-7-18</i>				
SL.NO	ASPECTS TO BE CHECKED AS PER RELEVANT DRAWING.					
		1	2	3	4	5
1	Check for surface damages like scratches, dents etc.	ok	ok	ok	ok	ok
2	Degreasing time of the surface. Minit.	20	20	20	20	20
3	Check the immersion time in phosphating (for mild steel components.) minits.	20	20	20	20	20
4	Check whether the surface is dried after phosphating & passivation.	ok	ok	ok	ok	ok
5	Check the shade of the powder to be coated on the surface.	RAL 7035	GREY	STR	B-NO 2085	MFG 03.07.2018
6	Enter make and date of manufacture of the powder used.	Varna	COATS	PVT LTD		
7	Check the oven temperature before curing the job.	185 digri i	185 digri	185 digri	185 digri	185 digri
8	Check curing time in the oven. Minit.	12 minits	12 minits	12 minits	12 minits	12 minits
9	Check visually for scratches, peel off, uneven coating & shade difference.	ok	ok	ok	ok	ok
10	Check coating thickness, Min-60Microns.	65/69	70/75	62/66	69/74	65/70
11	Cross Hatch test (Affix the adhesive tape from sample.)	ok	ok	ok	ok	ok
		Seal/Signature				

*Reviewed
17.9.2018*

